



TECHNICAL DATA SHEET



WETTI-WELD™ ADHESIVE – N145D

DESCRIPTION & USES:

Wetti-Weld™ N145D is a brush grade contact adhesive specifically formulated for the bonding of flexible sponge rubber foam commonly used in wet suits.

Wetti-Weld™ N145D has excellent bond strength, long open time, and high heat resistance. The glue line remains soft even after the adhesive has cured.

PROPERTIES:

- Appearance: Opaque liquid.
- Viscosity: Brushable liquid.
- Coverage: Approx. 4 m² per litre.
- Maximum open time: 90 minutes depending on absorbency of materials.



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METHOD OF APPLICATION:

- To obtain the best possible results, the materials to be bonded should be dry, clean and free from dust, grit, loose materials, oil or grease.
- Using a brush or roller, apply an even coating of adhesive to both surfaces to be bonded.
- Allow the solvent content to evaporate before bonding the materials. On absorbent materials such as polyurethane foam, bonding may be within a matter of 5-10 minutes of application, depending on atmospheric conditions.
- Contact bond the surfaces together using firm pressure.

Note: Additional information on physical properties, health hazards, storage, handling, and transport is available in the Safety Data Sheet (SDS).